Product details: TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to MAGNUM®





product code: SPP225FA-4-mSRP1B-U-

POLISH PRODUCT

Torches SPARTUS® ProFLEX brand are made in Poland

Product variants

ndex	Price
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€267.96
MAGNUM®	/ pc
SPP225FA-4-mSRP1B-U-1MAG	VAT 23% €329.59 / pc
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, SK35, 30cm hose, Rec6	/ pc
SPP225FA-4-mSRP1B-U-1BEZ	VAT 23% €320.96 / pc
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to ESAB®	€267.96
	/ pc
SPP225FA-4-mSRP1B-U-1ESB	VAT 23% €329.59 / pc
	€267.96
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit EWM®	/ pc
SPP225FA-4-mSRP1B-U-1EWM	VAT 23% €329.59 / pc
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€272.18
FRONIUS®	/ pc
SPP225FA-4-mSRP1B-U-1FRO	VAT 23% €334.78 / pc
rig 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€272.18
KEMPPI®	/ pc
SPP225FA-4-mSRP1B-U-1KMP	VAT 23% €334.78 / po
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit	€267.96
LINCOLN®	/ pc
SPP225FA-4-mSRP1B-U-1LIN	VAT 23% €329.59 / pc
TIC 2255 touch with CD0 70 hand Am DucELEV coults with 1D Handley a country labor 50 to 50 to	
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to ESAB®	/ pc
SPP225FA-4-mSRP1B-U-2ESB	VAT 23% €396.98 / pc

NOV-WELD Generate: 2025-07-06 1 / 4

Index	Price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€322.75
FRONIUS®	/ pc
SPP225FA-4-mSRP1B-U-2FRO	VAT 23% €396.98 / pc
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€322.75
KEMPPI®	/ pc
SPP225FA-4-mSRP1B-U-2KMP	VAT 23% €396.98 / pc
ΓΙG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€267.96
MAGNUM®	/ pc
SPP225FA-4-mSRP1B-U-2MAG	VAT 23% €329.59 / pc
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, SPARTUS® control plug	€267.96
	/ pc
SPP225FA-4-mSRP1B-U-8SPA	VAT 23% €329.59 / pc
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, SPARTUS® control plug	€267.96
SPP225FA-4-mSRP1B-U-9SPA	/ pc
5PP225FA-4-III5RP1D-U-95PA	VAT 23% €329.59 / pc
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 4B, X package, control plug fit to	€282.61
SPARTUS®	/ pc
SPP225FA-4-mSRP4B-X-9SPA	VAT 23% €347.61 / pc
FIG 225F torch with SP9-70 head, 8m, ProFLEX series, mini 4B, X package, control plug fit to	€325.76
SPARTUS®	/ pc
SPP225FA-8-mSRP4B-X-9SPA	VAT 23% €400.68 / pc

Product description

SPARTUS® PROFLEX TIG 255F TORCH

SPARTUS® **ProFLEX** TIG torches manufactured in Poland are characterized by high quality of components used and solid workmanship. A wide selection of torch bodies, handles, microswitches and cable packages allows you to meet the expectations of even the most demanding welders.

NOV-WELD Generate: 2025-07-06 2 / 4

CABLES



In the

production of **SPARTUS® ProFLEX** torches, a professional cotton braided hose, made in the USA, was used. The high-density outer braid provides the highest level of flexibility, both at high and low temperatures.

CABLE PACKAGES

In SPARTUS® ProFLEX holders, 3 types of cable covers can be used. The "T" and "U" packages are manufactured in a textile-polyester cover, while the "X" package is made in a textile-rubber cover. The "U" and "X" packages also have a one-meter section of leather behind the handle.





textile-polyester cable package cover



textile-rubber cable package cover

TOOLBOX

SPARTUS® ProFLEX torches are equipped with a handy box containing consumables (toolbox).

REPLACEABLE TORCH HEADS

Replaceable SPARTUS® torch heads are an innovative solution that allows for instant replacement of the head, depending on the needs - size of the head, angle of inclination. In the SP255F holders, heads of the standard SP24/24W, SP9/20 or SP17/18/26 can be used interchangeably.

WIDE CHOICE OF CONNECTIONS

Thanks to the wide range of connections, SPARTUS® ProFLEX torches can be used with many market-leading welding devices.

The picture of the handle presented in the article is illustrative and depends on the options selected in the configurator and related products.

Technical details

Rating	125A DC 100A AC	
Electrode diameter	0.5, 1.0, 1.6, 2.0, 2.4mm	
Gas flow rate	7 - 20L/min	

NOV-WELD Generate: 2025-07-06 3 / 4

Liquid cooling floow	1.0 - 1.5L/min
Duty cycle	100%
Cooling type	liquid
Standard	225F [small consumables]
Length	4m
Control plug	1MAG - fit MAGNUM®

NOV-WELD Generate: 2025-07-06 4 / 4