Product details: TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to MAGNUM®





product code: SPP225FA-4-mSRP1B-U-

POLISH PRODUCT

Torches SPARTUS® ProFLEX brand are made in Poland

Product variants

Index	Price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€267.96
MAGNUM®	/ pc
SPP225FA-4-mSRP1B-U-2MAG	Net price
IG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, SK35, 30cm hose, Rece	
SPP225FA-4-mSRP1B-U-1BEZ	/ pc
	Net price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to ESAB®	
SPP225FA-4-mSRP1B-U-1ESB	/ pc
	Net price
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit EWM®	€267.96
SPP225FA-4-mSRP1B-U-1EWM	/ pc
	Net price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€272.18
FRONIUS®	/ pc
SPP225FA-4-mSRP1B-U-1FRO	Net price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€272.18
KEMPPI®	/ pc
SPP225FA-4-mSRP1B-U-1KMP	Net price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit	€267.96
LINCOLN®	/ pc
SPP225FA-4-mSRP1B-U-1LIN	Net price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€267.96
MAGNUM®	/ pc
SPP225FA-4-mSRP1B-U-1MAG	Net price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to ESAB®	€322.75
SPP225FA-4-mSRP1B-U-2ESB	/ pc
JFF22JI M-4-IIIJNF1D*U*2EJD	Net price

NOV-WELD Generate: 2025-05-09 1 / 4

Index	Price
ΓΙG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	
FRONIUS®	/ pc
SPP225FA-4-mSRP1B-U-2FRO	Net price
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, control plug fit to	€322.75
KEMPPI®	/ pc
SPP225FA-4-mSRP1B-U-2KMP	Net price
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, SPARTUS® control plug	€267.96
SPP225FA-4-mSRP1B-U-8SPA	/ pc
	Net price
FIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 1B, U package, SPARTUS® control plug	€267.96
SPP225FA-4-mSRP1B-U-9SPA	/ pc
	Net price
TIG 225F torch with SP9-70 head, 4m, ProFLEX series, mini 4B, X package, control plug fit to	
SPARTUS®	/ pc
SPP225FA-4-mSRP4B-X-9SPA	Net price
FIG 225F torch with SP9-70 head, 8m, ProFLEX series, mini 4B, X package, control plug fit to	€325.76
SPARTUS®	/ pc
SPP225FA-8-mSRP4B-X-9SPA	Net price

Product description

SPARTUS® PROFLEX TIG 255F TORCH

SPARTUS® **ProFLEX** TIG torches manufactured in Poland are characterized by high quality of components used and solid workmanship. A wide selection of torch bodies, handles, microswitches and cable packages allows you to meet the expectations of even the most demanding welders.

NOV-WELD Generate: 2025-05-09 2 / 4

CABLES



production of **SPARTUS® ProFLEX** torches, a professional cotton braided hose, made in the USA, was used. The high-density outer braid provides the highest level of flexibility, both at high and low temperatures.



In **SPARTUS**® **ProFLEX** holders, 3 types of cable covers can be used. The "T" and "U" packages are manufactured in a textile-polyester cover, while the "X" package is made in a textile-rubber cover. The "U" and "X" packages also have a one-meter section of leather behind the handle.





textile-polyester cable package cover



textile-rubber cable package cover

TOOLBOX

SPARTUS® **ProFLEX** torches are equipped with a handy box containing consumables (toolbox).

REPLACEABLE TORCH HEADS

Replaceable SPARTUS® torch heads are an innovative solution that allows for instant replacement of the head, depending on the needs - size of the head, angle of inclination. In the SP255F holders, heads of the standard SP24/24W, SP9/20 or SP17/18/26 can be used interchangeably.

WIDE CHOICE OF CONNECTIONS

Thanks to the wide range of connections, **SPARTUS® ProFLEX** torches can be used with many market-leading welding devices.

The picture of the handle presented in the article is illustrative and depends on the options selected in the configurator and related products.

Technical details

Rating	125A DC 100A AC
Electrode diameter	0.5, 1.0, 1.6, 2.0, 2.4mm
Gas flow rate	7 - 20L/min

NOV-WELD Generate: 2025-05-09 3 / 4

Liquid cooling floow	1.0 - 1.5L/min
Duty cycle	100%
Cooling type	liquid
Standard	225F [small consumables]
Length	4m
Control plug	2MAG - fit MAGNUM®

NOV-WELD Generate: 2025-05-09 4 / 4