



product code: **SPP20HD-4-mSRP1B-U-2MAG**

POLISH PRODUCT

Torches **SPARTUS® ProFLEX** brand are made in Poland

Product variants

| Index  | Price                                   |
|--|---|
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit MAGNUM®<br>SPP20HD-4-mSRP1B-U-2MAG  | €207.62 / pc<br>VAT 23%<br>€255.37 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, SK35, 30cm hose, Rec6<br>SPP20HD-4-mSRP1B-U-1BEZ     | €200.60 / pc<br>VAT 23%<br>€246.74 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit ESAB®<br>SPP20HD-4-mSRP1B-U-1ESB    | €207.62 / pc<br>VAT 23%<br>€255.37 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit EWM®<br>SPP20HD-4-mSRP1B-U-1EWM     | €207.62 / pc<br>VAT 23%<br>€255.37 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit FRONIUS®<br>SPP20HD-4-mSRP1B-U-1FRO | €211.83 / pc<br>VAT 23%<br>€260.55 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit KEMPPI®<br>SPP20HD-4-mSRP1B-U-1KMP  | €211.83 / pc<br>VAT 23%<br>€260.55 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit LINCOLN®<br>SPP20HD-4-mSRP1B-U-1LIN | €207.62 / pc<br>VAT 23%<br>€255.37 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit MAGNUM®<br>SPP20HD-4-mSRP1B-U-1MAG  | €207.62 / pc<br>VAT 23%<br>€255.37 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit ESAB®<br>SPP20HD-4-mSRP1B-U-2ESB    | €262.40 / pc<br>VAT 23%<br>€322.75 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit FRONIUS®<br>SPP20HD-4-mSRP1B-U-2FRO | €262.40 / pc<br>VAT 23%<br>€322.75 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, control plug fit KEMPPI®<br>SPP20HD-4-mSRP1B-U-2KMP  | €262.40 / pc<br>VAT 23%<br>€322.75 / pc |

| Index   | Price                                   |
|---|---|
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, SPARTUS® control plug<br>SPP20HD-4-mSRP1B-U-8SPA            | €207.62 / pc<br>VAT 23%<br>€255.37 / pc |
| TIG 20HD torch, 4m, ProFLEX series, mini 1B, U package, SPARTUS® control plug<br>SPP20HD-4-mSRP1B-U-9SPA            | €207.62 / pc<br>VAT 23%<br>€255.37 / pc |
| Hand torch TIG 20HD 4m, series SPARTUS Pro, mini 4B, package X, with connection SPARTUS®<br>SPP20HD-4-MSRP4B-X-9SPA | €222.26 / pc<br>VAT 23%<br>€273.38 / pc |
| Hand torch TIG 20HD 8m, series SPARTUS Pro, mini 4B, package X, with connection SPARTUS®<br>SPP20HD-8-MSRP4B-X-9SPA | €265.42 / pc<br>VAT 23%<br>€326.47 / pc |

Product description

SPARTUS® PROFLEX TIG 20HD TORCH

SPARTUS® ProFLEX TIG torches manufactured in Poland are characterized by high quality of components used and solid workmanship. A wide selection of torch bodies, handles, microswitches and cable packages allows you to meet the expectations of even the most demanding welders.

CABLES



In  
the

production of **SPARTUS® ProFLEX** torches, a professional cotton braided hose, made in the USA, was used. The high-density outer braid provides the highest level of flexibility, both at high and low temperatures.

CABLE PACKAGES

In **SPARTUS® ProFLEX** holders, 3 types of cable covers can be used. The „T” and „U” packages are manufactured in a textile-polyester cover, while the „X” package is made in a textile-rubber cover. The „U” and „X” packages also have a one-meter section of leather behind the handle.



textile-polyester cable  
package cover



textile-rubber cable  
package cover

TOOLBOX

**SPARTUS® ProFLEX** torches are equipped with a handy box containing consumables (toolbox).

WIDE CHOICE OF CONNECTIONS

Thanks to the wide range of connections, **SPARTUS® ProFLEX** torches can be used with many market-leading welding devices.

*The picture of the handle presented in the article is illustrative and depends on the options selected in the configurator and related products.*

Technical details

|                     |                                |
|---------------------|--------------------------------|
| Rating              | 300A DC 220A AC                |
| Electrode diameter  | 0.5, 1.0, 1.6, 2.0, 2.4, 3.2mm |
| Gas flow rate       | 7 - 20 l/min                   |
| Liquid cooling flow | 1.0 - 1.5 l/min                |
| Duty cycle          | 100%                           |
| Cooling type        | liquid                         |

|              |                          |
|--------------|--------------------------|
| Standard     | 20HD [small consumables] |
| Length       | 4m                       |
| Control plug | 2MAG - fit MAGNUM®       |