



product code: **B2B-BAZA-KPL-PROTIG3000DC**

The Pro machine configurator allows you to create a custom package.

**BASE contains: ProTIG 3000 DC source**

In the other dictionaries, you can configure the remaining equipment options.

## Product variants

Index	Price
<b>ProTIG 3000 DC configurator</b> B2B-BAZA-KPL-PROTIG3000DC	<b>€743.67 / pc</b> Net price
<b>ProTIG 2000 AC/DC configurator</b> B2B-BAZA-KPL-PROTIG2000ACDC	<b>€862.71 / pc</b> Net price
<b>ProTIG 2000W AC/DC configurator</b> B2B-BAZA-KPL-PROTIG2000WACDC	<b>€1,606.67 / pc</b> Net price
<b>ProTIG 220P AC/DC configurator</b> B2B-BAZA-KPL-PROTIG220PACDC	<b>€794.25 / pc</b> Net price
<b>ProTIG 225P AC/DC configurator</b> B2B-BAZA-KPL-PROTIG225PACDC	<b>€1,011.49 / pc</b> Net price
<b>ProTIG 3000W DC configurator</b> B2B-BAZA-KPL-PROTIG3000WDC	<b>€1,487.63 / pc</b> Net price
<b>ProTIG 321P DC configurator</b> B2B-BAZA-KPL-PROTIG321PDC	<b>€788.31 / pc</b> Net price
<b>ProTIG 321PW DC configurator</b> B2B-BAZA-KPL-PROTIG321PWDC	<b>€1,678.71 / pc</b> Net price
<b>ProTIG 325P AC/DC configurator</b> B2B-BAZA-KPL-PROTIG325PACDC	<b>€1,443.00 / pc</b> Net price
<b>ProTIG 325PW AC/DC configurator</b> B2B-BAZA-KPL-PROTIG325PWACDC	<b>€2,333.40 / pc</b> Net price
<b>ProTIG 401P AC/DC configurator</b> B2B-BAZA-KPL-PROTIG401PACDC	<b>€2,067.92 / pc</b> Net price
<b>ProTIG 401PW AC/DC configurator</b> B2B-BAZA-KPL-PROTIG401PWACDC	<b>€2,958.33 / pc</b> Net price
<b>ProTIG 220P AC/DC configurator</b> B2B-BAZA-PROTIG220PACDC	<b>€794.25 / pc</b> Net price

Index	Price
<b>ProTIG 225P AC/DC configurator</b> B2B-BAZA-PROTIG225PACDC	<b>€1,011.49 / pc</b> Net price
<b>ProTIG 321P DC configurator</b> B2B-BAZA-PROTIG321PDC	<b>€788.31 / pc</b> Net price
<b>ProTIG 321PW DC configurator</b> B2B-BAZA-PROTIG321PWDC	<b>€1,678.71 / pc</b> Net price
<b>ProTIG 401P AC/DC configurator</b> B2B-BAZA-PROTIG401PACDC	<b>€2,067.92 / pc</b> Net price
<b>ProTIG 401PW AC/DC configurator</b> B2B-BAZA-PROTIG401PWACDC	<b>€2,958.33 / pc</b> Net price

## Product description

### **ProTIG 3000 DC** - PROFESSIONAL DC TIG WELDER WITH PULSE

**SPARTUS® ProTIG 3000 DC** is a technologically advanced premium class inverter welder. Built using IGBT transistor technology, it allows TIG DC and MMA welding with a maximum current of 320A. The device is designed for use with three-phase 400V power supply.



## TIG WELDING

**SPARTUS® ProTIG 3000 DC** in TIG mode offers welders the ability to choose the most suitable arc ignition method – high frequency (HF) or Lift. The device features **pulse current welding**, making it an excellent solution for welding delicate sheets and aluminum, ensuring the highest quality and precision of welds.

The device includes functions supporting the TIG welding process, such as:

- **Adjustments: pulse frequency, pulse width, and pulse current**, providing excellent control over the welding process.
- **Adjustments for current decay and rise time:** Allows optimization of the arc dynamics, crucial for complex welds.
- **SingleSPOT and MultiSPOT Welding:** These options allow for precise spot welding, ideal for precision applications in industry.
- **2T/4T Operating Modes:** Facilitates control and ensures comfort during both short and prolonged welding projects.

Thanks to these advanced features, **SPARTUS® ProTIG 3000 DC** becomes an invaluable tool for professionals who demand the highest quality and adaptation to various working conditions.

## MMA WELDING

**SPARTUS® ProTIG 3000 DC** offers MMA welding capabilities. The device is equipped with supporting functions that significantly facilitate and optimize the welding process:

- **Hot Start:** Facilitates initial electrode ignition, which is especially helpful when welding more challenging materials, ensuring a smooth start and stable arc from the beginning.
- **Arc Force (Arc Dynamics Adjustment):** Automatically adjusts the intensity of the welding arc, facilitating welding in hard-to-reach places or in forced positions. This ensures greater control over the

welding process, minimizing the risk of joint defects.

The above functions guarantee higher weld quality and ease of use, even while performing the most demanding welding tasks.

## MEMORY CHANNELS

**SPARTUS® ProTIG 3000 DC** is equipped with **10 memory channels**, which are a key tool for any professional, allowing quick and efficient management of the welding process. Thanks to this feature, the welder can save and quickly recall the most frequently used machine settings, significantly streamlining work and saving time when changing welding parameters between different projects or materials.

## CONTROL

**SPARTUS® ProTIG 3000 DC** offers a wide range of control options, depending on the welder's preferences. The device is compatible with TIG handles controlled by a 4B microswitch (UP&DOWN) or potentiometer. **ProTIG 3000 DC** also offers the possibility of wired and wireless foot control using a specially designed remote.

## COOLING

**SPARTUS® ProTIG 3000 DC** offers a flexible cooling option, allowing operation with gas cooling or via an integrated cooler. Simply switch the mode on the control panel to adjust the cooling system to current needs and working conditions.

**SPARTUS® ProTIG 3000 DC** is a versatile welding device tailored to the needs of professionals. It is characterized by unmatched precision, efficiency, and reliability, making it a top choice for any experienced welder.



## Technical details

<b>Input</b>	<b>~3× 400V ± 10% 50 / 60 Hz</b>
<b>TIG welding current</b>	<b>5 - 320A</b>
<b>TIG duty cycle</b>	<b>60%</b>
<b>Gas pre flow</b>	<b>0.1 - 2s</b>
<b>Gas post flow</b>	<b>0 - 10s</b>
<b>Up slope</b>	<b>0 - 10s</b>
<b>Down slope</b>	<b>0 - 10s</b>
<b>TIG Pulse</b>	<b>yes</b>
<b>Pulse Amps</b>	<b>5 - 320A</b>
<b>Pulse Width</b>	<b>5 - 95%</b>
<b>Pulse frequency</b>	<b>0.5 - 999Hz</b>
<b>2T/4T Control</b>	<b>yes</b>
<b>SPOT welding</b>	<b>yes</b>
<b>Arc ignition</b>	<b>LIFT / HF</b>
<b>Control options</b>	<b>wireless foot pedal, control in torch UP&amp;DOWN, yes, wired foot control, control in the handle potentiometer, wireless remote control</b>
<b>MMA welding current</b>	<b>10 - 320A</b>
<b>Arc Force</b>	<b>yes</b>
<b>Hot Start</b>	<b>yes</b>
<b>No-load voltage</b>	<b>10.5V</b>
<b>Current consumption</b>	<b>TIG 18.4 / MMA 24.4</b>
<b>Power factor (cosφ)</b>	<b>0.7</b>

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<b>Insulation class</b>	<b>H</b>
<b>Protection class</b>	<b>IP23</b>
<b>Weight</b>	<b>17.5kg</b>
<b>Dimensions</b>	<b>560 x 200 x 380mm</b>
<b>Control plug</b>	<b>-</b>

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