



product code: M-309LSI-10-S200

product ean: 5900391250952

Standards:

EN 13479

EN ISO 14343-A-G 23 12 LSi

AWS A5.9 / ASME SFA5.9 ER 309LSi

Approvals: TÜV, DB

Product variants

Index	Price
Welding wire ER309LSi D200 5kg 1.0mm M-309LSI-10-S200	€35.00 / pc VAT 23% €43.05 / pc

Product description

SPARTUS® ER309LSi welding wire

SPARTUS® ER309LSi is a premium-quality welding wire designed for joining stainless steels with low-carbon and medium-strength steels. Its enhanced composition ensures strong, durable welds with excellent precision, even in demanding conditions.

Key properties:

- **Versatile application** – suitable for a wide range of industrial applications.
- **Durability and resistance** – ensures strong and long-lasting joints.
- **High precision** – delivers high-quality welds even in challenging conditions.



Applications:

- **Joining different types of steel** – reliable for welding stainless steels with carbon steels and medium-strength steels.
- **Intermediate layers** – perfect for applying buffer layers before welding with 308-grade stainless.
- **Clad steel welding** – effective in applications exposed to temperatures up to 300°C.

Technical details

Intended Use	stainless steel
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Type	ER309LSi
Wire diameter	1.0mm
Welding wire spool	≤ 5kg / Ø200mm
Weight	5kg