

product code: T-309LSI-24-100
product ean: 5900391251157



Standards:

EN 13479
EN ISO 14343-A-W 23 12 LSi
AWS A5.9 / ASME SFA5.9 ER 309LSi

Approvals: TÜV, DB

Product variants

Index

Welding rod ER309LSi 2.4mm 1kg
T-309LSI-24-100

Welding rod ER309LSi 2.4mm 5kg
T-309LSI-24-500

Product description

SPARTUS® ER309LSi welding rod

SPARTUS® ER309LSi is a premium stainless steel TIG welding rod designed for joining different steel alloys and austenitic stainless steels. Engineered for demanding industrial applications, it ensures high-performance welds with superior durability and precision.

Key features:

- **Versatile application** – suitable for a broad range of industrial welding tasks.
- **Durability and precision** – ensures strong, aesthetic, and corrosion-resistant welds.



Applications:

- **Austenitic stainless steel welding** – ideal for AISI 309LSi steel.
- **Dissimilar steel joining** – ensures reliable connections between materials with different properties.
- **Intermediate and buffer layer deposition**– dedicated to work on 18%Cr / 8%Ni steels.

Technical details

Intended Use stainless steel

Type	ER309LSi
Rod diameter	2.4mm
Weight	1kg