

**product ean: 5900391254820**



EN 13479  
EN ISO 14343-A-W 23 12 LSi  
AWS A5.9 / ASME SFA5.9 ER 309LSi

**Approvals:** TÜV, DB

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**T-309LSI-12-500**

## T-309LSI-12-100

SPARTUS® ER309LSi is a premium stainless steel TIG welding rod designed for joining different steel alloys and austenitic stainless steels. Engineered for demanding industrial applications, it ensures high-performance welds with superior durability and precision.

Key features:

- **Versatile application** – suitable for a broad range of industrial welding tasks.
- **Durability and precision** – ensures strong, aesthetic, and corrosion-resistant welds.



Applications:

- **Austenitic stainless steel welding** – ideal for AISI 309LSi steel.
- **Dissimilar steel joining** – ensures reliable connections between materials with different properties.
- **Intermediate and buffer layer deposition**– dedicated to work on 18%Cr / 8%Ni steels.

### Intended Use

**stainless steel**

|              |          |
|--------------|----------|
| Type         | ER309LSi |
| Rod diameter | 1.2mm    |
| Weight       | 5kg      |