



product code: **EASYMIG325-PAK-36-3**
product ean: **5900391242476**

Package equipment:

- EasyMIG 325
- **MIG gun SPARTUS® SPE 360 3m**
- 2x wire guide roller 1.0-1.2V fi30
- electrode holder
- work Clamp
- gas hose
- user's manual

Product variants

Index	Price
EasyMIG 325 package EASYMIG325-PAK-36-3	€937.17 / pc Net price

Product description

SYNERGIC AND STRONG IGBT MIG WITH LCD DISPLAY

SPARTUS® EasyMIG 325 is modern, inverter and professional MIG/MAG welding machine with inert or active gas shielding and MMA coated electrode welding. SPARTUS® EasyMIG 325 is powered by 400V three-phase. The maximum welding current for SPARTUS® EasyMIG 325 is 300A for MIG/MAG and 250A for MMA. 60% high working cycle ensures stable output parameters during long-term welding work.

SPARTUS® EasyMIG 325 is equipped in the **synergy system for MIG/MAG welding** with the ability to manually change parameters. You can choose the following programs: CO₂ steel, mixed steel, core wire welding. Making the synergy correction is signalled by flashing LED on the machine's panel.

The machine is equipped with the following programs: CO₂ steel, mixed steel, aluminium, core wire welding, as well as manual welding mode.

SPARTUS® EasyMIG 325 has a set of features supporting the welding process: **2T/4T work mode, inductance regulation, Arc Force, Hot Start** and **VRD**.

The modern LCD allows an easy and quick setting of the welding voltage and to manage the machine functions. When the parameters are corrected, the display sets the weld shape dependence regarding the voltage and shows graphically the recommended thickness of the material for the given current.

Professional four-roller feeder ensures stable welding wire feed. Resistant, robust and compact design makes it perfect equipment for difficult conditions, and there is a possibility of mounting a technical gas cylinder on the chassis of the machine.

SPARTUS® EasyMIG 325 is a compact machine designed mostly for efficient welding of steel constructions and working in difficult workshop conditions.

Technical details

Input	~3× 400V ± 10% 50 / 60 Hz
MIG welding current	50 - 300A
MIG duty cycle	60%
Output working voltage	16.5 - 29V
Wire feeder	built-in, 4-roll gear
Wire feeding speed	2 - 18m/min
Welding wire spool	≤ 15kg / Ø200/300mm
Wire diameter	0.8, 1.0, 1.2mm
Synergy	yes
2T/4T Control	yes
Additional MIG functions	inductance control, wire test, change polarity
TIG Lift	yes
TIG welding current	10 - 300A
MMA welding current	10 -250A
Arc Force	yes
Hot Start	yes
VRD	yes
Current consumpition	16A
Power factor (cosφ)	0.93
Efficiency η	85%
Insulation class	F
Protection class	IP21
Weight	39kg
Dimensions	920 x 470 x 740mm