



product code: **EASYTIG205EPULSEDC-PAK-17-4**
product ean: **5900391242544**

Package equipment:

- EasyTIG 205P DC
- **TIG torch mini SPE 17 4B X 4m**
- set of consumables
- 3m work clamp
- Gas hose
- User's manual

Product variants

| Index | Price |
|--|-----------------------------------|
| EasyTIG 205P DC package with TIG torch mini SPE 17 - 4m EASYTIG205EPULSEDC-PAK-17-4 | €406.90 / pc Net price |
| EasyTIG 205P DC package with TIG torch mini SPE 17 - 8m EASYTIG205EPULSEDC-PAK-17-8 | €419.99 / set Net price |
| EasyTIG 205P DC EASYTIG205EPULSEDC | €356.90 / pc Net price |

Product description

MODERN, LIGHTWEIGHT AND EASY TO USE TIG DC WITH PULSE

Spartus® Easy 205P DC. It is a modern digitally controlled inverter welder, constructed on the basis of IGBT and PWM technology. Allows welding TIG and MMA. It is powered with single-phase 230V source power.

Small, light and versatile. Ideal for welding steel and stainless steel. Built-in adjustable pulse welding, allows you to connect even very thin elements. Maximum welding current for both methods is 200A, so Spartus® EasyTIG 205P DC will also work on light work production.

Easy to use and intuitive control panel function allows precise control of all important welding parameters for TIG and MMA.

Examples of application: portable repair, working workshop, lightweight constructions, maintenance.

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Technical details

| | |
|-------|---------------------------|
| Input | ~1× 230V ± 10% 50 / 60 Hz |
|-------|---------------------------|

| | |
|-----------------------------|--|
| TIG welding current | 5 - 200A |
| TIG duty cycle | 35% |
| Gas pre flow | 0 - 2s |
| Gas post flow | 0 - 10s |
| Up slope | 0 - 10s |
| Down slope | 0 - 10s |
| TIG Pulse | yes |
| Pulse Amps | 5 - 200A |
| Pulse Width | 5 - 95% |
| Pulse frequency | 5 - 200Hz |
| 2T/4T Control | yes |
| Arc ignition | HF |
| Control options | control in torch UP&DOWN, wired foot control, control in the handle potentiometer |
| MMA welding current | 5 - 200A |
| Arc Force | yes |
| Hot Start | yes |
| No-load voltage | 89V |
| Current consumpition | TIG 34A / MMA 43A |
| Power factor (cosφ) | 0.75 |
| Efficiency η | 85% |
| Insulation class | H |
| Protection class | IP23 |
| Weight | 7.9kg |
| Dimensions | 420 x 135 x 240mm |
| Control plug | 9SPA - SPARTUS® |