



product code: **EASYTIG203PDC-PAK-17-4**
product ean: **5900391242292**

Package equipped: • EasyTIG 203P DC • TIG torch SPE 17 1B 4m • Set of consumables • 3m work clamp • Gas hose • User’s manual

Product variants

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EasyTIG 203P DC package
EASYTIG203PDC-PAK-17-4

Product description

EASY TO USE TIG DC WITH PULSE

SPARTUS® Easy TIG 203P DC is lightweight and easy to use TIG DC with pulse. Allows welding TIG AC/DC and modes in 10 – 200A range. It is powered with single-phase 230V source power.

The device is equipped with a clear function panel, the operation of which has been reduced to a minimum – a multifunctional knob and two buttons.

Despite its simple structure EasyTIG 203P DC is equipped in advanced functions supporting the welding process in TIG method. A diagram of TIG parameters on the panel allows for full adjustment:

- gas flow time before and after welding
- up slope and down slope time.

In addition, the built-in **pulse welding function** (frequency 0.5 – 200Hz) enables adjustment: base amps, pulse amps, pulse frequency. Thanks to these parameters the machine is perfect for joining even very thin sheets.

Depending on the welder’s preferences EasyTIG 203P DC can work in **2T or 4T mode**.

MMA welding mode (to 200A) is assisted by functions: **Arc Force** and **Hot Start**.

Thanks to its lightness and handy construction EasyTIG 203P DC is perfect for outdoor works.

Examples of use: portable repair, workshop, maintenance, constructions.

Technical details

Input	~1× 230V ± 10% 50 / 60 Hz
TIG welding current	10 - 200A
TIG duty cycle	60%
Gas pre flow	0 - 2s

Gas post flow	0 - 10s
Up slope	0 - 10s
Down slope	0 - 10s
Pulse Amps	5 - 200A
Pulse Width	5 - 95%
Pulse frequency	0.5 - 200Hz
2T/4T Control	yes
Arc ignition	HF
MMA welding current	10 - 200A
Arc Force	yes
Hot Start	yes
No-load voltage	69V
Current consumpition	TIG 32A / MMA 47A
Power factor (cosφ)	0.6
Efficiency η	85%
Insulation class	H
Protection class	IP21S
Weight	7.9kg
Dimensions	420 x 135 x 240mm
Control plug	-