



 **TECHNICAL PARAMETERS**

Input [V]	Welding current [A]	Duty cycle [%]	Pulse Amps [A]	AC frequency [Hz]	AC balance [%]	Weight [kg]	Dimensions [mm]
400	TIG AC:10 - 320 DC: 5 - 320 MMA 10 - 320	60	5 - 320	50 - 250	10 - 99	76.8	1150 × 600 × 1200

Additional features: pre gas, post gas, pulse, AC Wave Forms, balance AC, 2T/4T control, SPOT welding, Arc Force, Hot Start, memory channels, wired and wireless control

DESCRIPTION

SPARTUS® ProTIG 325PW AC/DC is a technologically advanced inverter welder designed for professional use. The device allows welding with TIG AC/DC and MMA AC/DC methods, achieving a maximum current of 320A. It is powered by a three-phase 400V network, ensuring efficient and stable operation. Thanks to modern solutions used, the **ProTIG 325PW AC/DC** offers users the choice between HF (High Frequency) arc ignition and the Lift method. The machine is also equipped with a **pulsed current welding function**, ideal for precise work on thin sheets and aluminum.

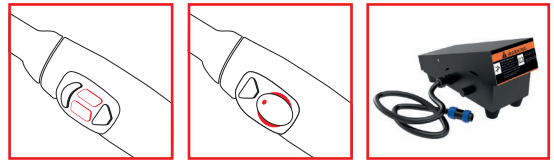
Additionally the device has 10 memory channels. The user can easily save and recall the most used settings. Modern design, LCD function panel and the possibility of wireless control in combination with high-class components makes the **ProTIG 325PW AC/DC** stand out on the market.

SPARTUS® ProTIG 325PW AC/DC comes with an integrated cooler mounted on a practical trolley. This convenient and functional configuration not only significantly improves the mobility of the entire set but also increases cooling efficiency.

The professional device of the SPARTUS® Pro line is perfect suited to the production sector and industry.

CONTROL

CONTROL			
WIRED		WIRELESS	
HANDLE	POTENTIOMETER	FOOT CONTROL	REMOTE PANEL
UP&DOWN ✓	potentiometer ✓	foot control ✓	remote panel ✓



UP&DOWN POTENTIOMETER WIRED FOOT PEDAL



WIRELESS FOOT PEDAL REMOTE CONTROL PANEL



STANDARD:

- cooler
- cooling liquid 5l
- 4 wheel drive set
- user's manual

PACKAGE 18 4m:

- cooler
- cooling liquid 5l
- 4 wheel drive set
- TIG torch mini SPP 18 4B X 4m
- TIG toolbox (consumable kit)
- electrode holder 3m
- work clamp 3m
- gas hose
- user's manual

