



 **TECHNICAL PARAMETERS**

Input [V]	Welding current [A]	Duty cycle TIG/MMA [%]	Pulse Amps [A]	AC balance [%]	Pulse frequency [Hz]	Weight [kg]	Dimensions [mm]
230	TIG 10 – 200 AC / 10 – 170 DC MMA 10 – 170 AC/DC	TIG AC/DC 35/40 MMA AC/DC 40	5 – 200	10 – 99	0.5 – 200	7,9	420 × 135 × 240

**Additional features:** pulse, adjustment current up slope and down slope time, 2T/4T mode, Arc Force, Hot Start

SPARTUS® Easy TIG 208P AC/DC is a modern digitally controlled inverter welding machine, constructed on the basis of IGBTs. Allows welding TIG AC/DC and MMA AC/DC modes. It is powered with single-phase 230V source power.

Easy-to-use digital control panel provides instant access to the welding machine's functions.

**EasyTIG 208P AC/DC** enables two methods of arc ignition: TIG HF (high frequency) and TIG Lift (with scratch ignition). A diagram of TIG parameters on the panel allows for full adjustment:

- gas flow time before and after welding
- up slope and down slope time.

In addition, the built-in pulse welding function (frequency 0.5 - 200Hz) enables adjustment: base amps, pulse amps, pulse frequency. Thanks to these parameters the machine is perfect for joining even very thin sheets.

Depending on the welder's preferences **EasyTIG 208P AC/DC** can work in 2T or 4T mode.

**EasyTIG 208P AC/DC** will work useful during welding aluminum, thanks to the smooth balance adjustment in the range 10 - 99%.

MMA welding mode (to 200A) is assisted by functions: Arc Force and Hot Start.

**EasyTIG 208P AC/DC** is a perfect machine for production and maintenance.

Examples of use: portable repair, workshop, maintenance, constructions.

## PACKAGE EQUIPMENT:

### 4m PACKAGE:

TIG torch SPE17 1B 4m

set of consumables

gas hose

3m work clamp

user's manual

