



 **TECHNICAL PARAMETERS**

Input [V]	Welding current [A]	Duty cycle TIG/MMA [%]	Pulse Amps [A]	Pulse Width [%]	Pulse frequency [Hz]	Weight [kg]	Dimensions [mm]
230	TIG 10 - 200 MMA 10 - 200	60/40	5 - 200	5 - 95	0.5 - 200	7.9	420 × 135 × 240

**Additional features:** pre gas, post gas, pulse, adjustment current up slope and down slope time, 2T/4T mode, Arc Force, Hot Start

SPARTUS® Easy TIG 203P DC is lightweight and easy to use TIG DC with pulse. Allows welding TIG AC/DC and modes in 10 – 200A range. It is powered with single-phase 230V source power.

The device is equipped with a clear function panel, the operation of which has been reduced to a minimum – a multifunctional knob and two buttons.

Despite its simple structure, **EasyTIG 203P DC** is equipped in advanced functions supporting the welding process in TIG method. A diagram of TIG parameters on the panel allows for full adjustment:

- gas flow time before and after welding
- up slope and down slope time.

In addition, the built-in pulse welding function (frequency 0.5 – 200Hz) enables adjustment: base amps, pulse amps, pulse frequency. Thanks to these parameters the machine is perfect for joining even very thin sheets.

Depending on the welder's preferences **EasyTIG 203P DC** can work in 2T or 4T mode.

MMA welding mode(to 200A)is assisted by functions: Arc Force and Hot Start.

Thanks to its lightness and handy construction **EasyTIG 203P DC** is perfect for outdoor works.

Examples of use: portable repair, workshop, maintenance, constructions.

## PACKAGE EQUIPMENT:

### 4m PACKAGE:

TIG torch SPE17 1B 4m

set of consumables

gas hose

3m work clamp

user's manual

